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leather tanneries

TECHNICAL NUBUK

The Nubuk effect through the finishing process

Leather articles consistently demand innovations and advancements to ensure desired effects coupled with the highest chemical-physical performance.

NUBUK finds applications not only in the footwear and leather goods sector but also in the furniture industry. Items created with NUBUK are pleasant as the natural one but are characterized by superior durability, resistance to scratch, flexibility and, in General, show better chemical - physical performances.

Moreover, Nubuk technology minimizes leather defects, reducing waste during the cutting phase.

We have now introduced a finishing package designed to achieve NUBUK EFFECTS, ensuring optimal performance.

The package is based on the combination of:

- LAMBINDER C NUBUK, the basecoat (dry content 18-20%)
- LAMPUR NUBUK 26, the auxiliary agent that creates or increases the nubuk effect (dry content: 16-18%)
- LAMPUR NUBUK 22, to produce the nubuk effect on tips (dry content 17-19%)
- NOVA NUBUK, the topcoat (dry content 12-14%)

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Example of recipe for furniture on buffed leather

Layer	Product	Ratio	Application rate
BASECOAT	LAMBINDER C NUBUK	100	1 X 10gr/sqf
	PIGMENT	1	
INTERMEDIATE	LAMFIX W 493	100	1 X Milling (10h)
	WATER	100	
OVERCOAT	LAMBINDER C NUBUK	50	1 X 3,5-4 gr/sqf
	LAMPUR NUBUK 26	50	
	LAMBINDER 64 LA	15	
	LAMSOFT SW 68	6	
TOPCOAT	NOVA NUBUK	100	1 x 2 gr/sqf
	WATER	50	Ironing at 120°c
	LAMSOFT SW 68	1	
CROSSLINKER SOLUTION	WATER	200	2 X (2+2) gr/sqf
	NOVA NUBUK	30	Milling (30')
	LAMSOFT SW 68	4	
	RETICOLANTE PZ 6020	4	

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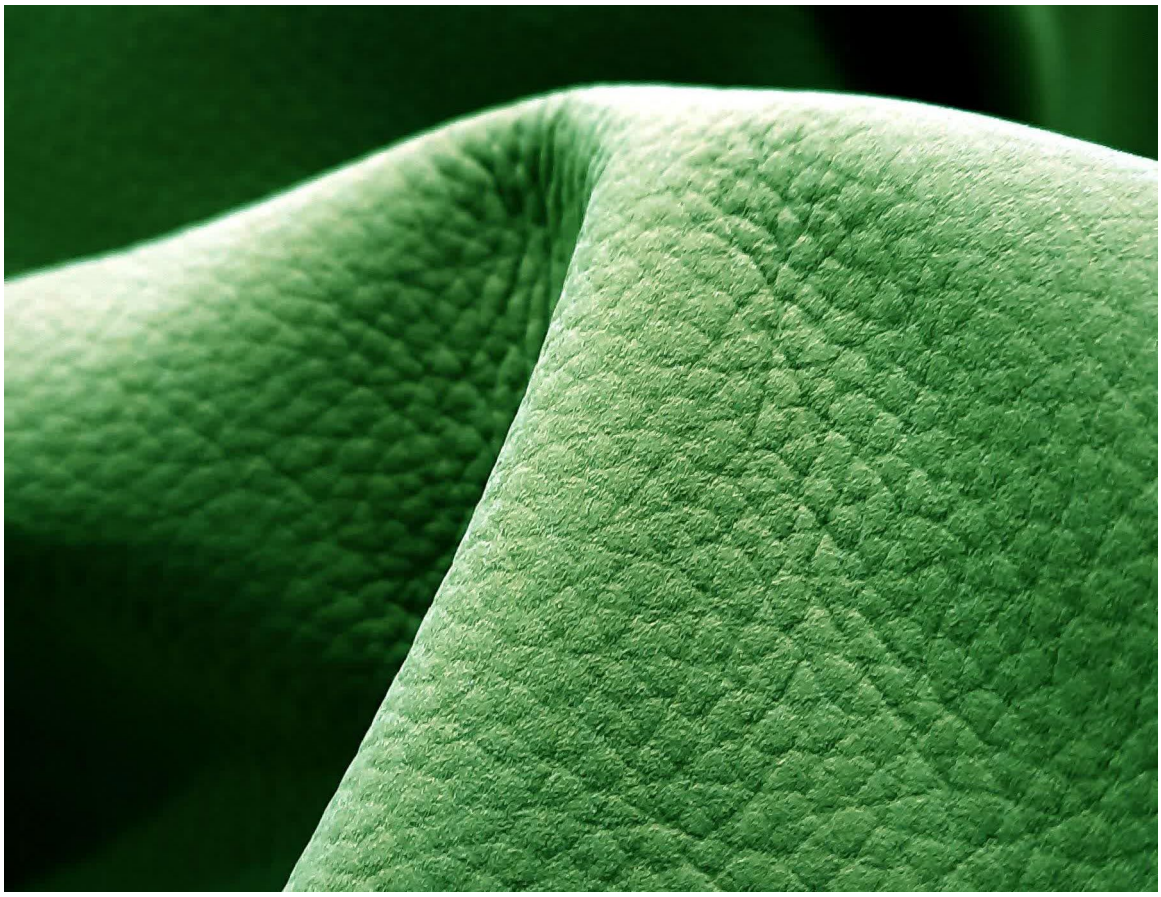
Physical properties	Value
DRY RUBS (UNI ISO 11640)	1000 (cycles)
WET RUBS (UNI ISO 11640)	500 (cycles)
FLEX (UNI ISO 5402 - at room T° C)	70000 (cycles)
TABER (CS10, 500gr, 500 cycles)	OK



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